

silco[®]

Matt Clear Coat System

9410 X41 Matt, HS matt clear coat

- / Easy to apply, easy to reach a uniform finish without clouds
- / Uniform low gloss/matt effect (9410)
- / Uniform semi-gloss effect in combination with 9050 X5 clearcoat
- / Smooth surface, high scratch resistance

www.silco.si



9410 X41 Matt, 0% gloss

94.001 Matt Effect Sample Swatch

silco[®]

9410 X41 Matt
HS matt clear coat

HS Klarlack matt
HS mat prozorni lak
HS mat bezbojni lak
HS vernis brillance faible
HS trasparente opaco
5.7 VOC low gloss clear coat

Matt Clear System

silco[®]

40-45 % of gloss

9050 X5
HS Clear

9220, 9230,
9250, 9270
Hardener

7050 Maxx
Thinner

3303 Gomileko, Slovenia
Tel.: +386 703 3180 / www.silco.si

Matt Clear Coat System

9410 X41 Matt, HS matt clear coat

Mixing ratio

9410 X41 Matt

9410 X41 Matt	3
9230/ 9250/ 9270 2K Hardener	1
7050 Thinner	40-50 %

9410 X41 Matt + 9050 X5

9410 X41 Matt + 9050 X5 HS Clear Coat	2
9230/ 9250/ 9270 2K Hardener	1
7050 Thinner	30-40 %

Application

Nr. of coats	2
Flash-off between layers (20°C / 68°F)	10 min
Flash-off before baking (20°C/ 68°F)	30 min

Drying

Dust free (20°C/68°F)	10 min
Through dry (20°C/68°F)	18-24 h
Through dry (60°C/140°F)	30 min
Dry to tape (20°C/68°F)	Next day
Dry to tape (60°C/140°F)	After cooling down
Pot-life	30 min

Packaging

9410 X41 Matt

Prod. Nr.	Content
9410-1	1L

94.001 Matt Clear System

Prod. Nr.	Content
94.001	1 pcs

Product info

9410 X41 Matt was specially developed to reproduce a wide range of gloss levels by mixing it with X5 clear coat. Easy application delivers good looking smooth matt/semi-gloss appearance. The system is suitable for full body or panel repair.

How to use?

Choose the appropriate matt gloss level with the help of Matt Effect Sample Swatch (prod. nr. 94.001) for achieving accurate refinishing results.

Important information

It is not recommended that Matt clearcoat or its semimatt variations are applied over water-based basecoat if this basecoat is applied on 1-component primers (1818/7025/7026 or similar competitive products). In this case the occurrence of basecoat wrinkling is possible. This is not observed when using solvent-based basecoat on same 1-component primers.

Gloss levels (weight %)

	Matt 1 Flatt	Matt 2 Matt	Matt 3	Matt 4 Satin	Matt 5 Semi- Gloss
% of gloss	0-5 %	10-15 %	15-20 %	30-35 %	55-65 %
9410 X41	100	80	75	65	55
9050 X5	/	20	25	35	45
Mixing ratio	3:1 + 50%	2:1 + 40%	2:1 + 40%	2:1 + 40%	2:1 + 30%

9410 and X5 can be mixed in all other mixing ratios to achieve the desired matt/gloss level.