

Technical Data Sheet

Ver.: 2020-12

9006 SFR X-Cure Spray 2K Ultra Rapid Clear Coat

Description

Highly productive 2K rapid drying clear coat with perfect gloss. Very fast drying without spray booth baking allows fuel and electricity savings. Easy and quick application with good leveling and perfect finish.

Features & Benefits

- 2K aerosol technology
- Dry to polish (20°C): 90 min
- Dry to polish (60°C): 7-9 min
- If necessary, polishing immediately after cooling
- Long potlife: 6-8 hours
- Excellent deep gloss
- High UV protection

Substrate preparation

Base coat should be fully dry, in depth. The product was tested on water-based basecoat.

Activation of the 2K aerosol can



1. Before activating, shake aerosol for 2 minutes vigorously until the mixing balls move freely.



2. Take button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



3. Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



4. After activating, shake aerosol again vigorously for 2 minutes.

Application



Number of coats: 1,5 - 2

Application temp. 15-30 °C / 59-86 °F



Spraying distance: 15 – 20 cm



Flash-off: Maximum 5 minutes

Important

Not respecting the prescribed flash-off times between the layers can result in unsatisfactory end results of the clear coat.



After spraying, turn the can upside down and spray until the valve is clean. If the can is not empty it is suggested to clean the nozzle with paper and solvent.

Drying



Dry to polish at 20 °C/68 °F 90 min Dry to polish at 60 °C/140 °F Pot 7-9 min life at 20 °C/68 °F 6-8 h

Testing of the material

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test ...) has to be done at least 15 days after the application.

Prod. Nr.	Description	Volume	Packaging Box
9006-0,4	1	400 ml	6

Used material

Clear coat: solvent based acrylic resin clear coat

Hardener: isocyanate based acrylic non-yellowing hardener

Physical properties

VOC Regulation: 2004/42/IIB(e)(840)<839 g/L

Shelf life: Min. 12 months from the production date under normal storage conditions and

unopened can.

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation. Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

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