

### Description

90.665 Unimix Coarse Texture Additive can be easily incorporated into different UniMix topcoats to achieve coarse textured finish.

### Features

- perfect textured appearance
- easy to add to the coating mix
- usefull in different coatings (PUR, acryl, DTM, etc.)
- coarser texture

### Use of additive

The additive can be used in combination with the following Unimix binders:  
90.300; 90.310; 90.320; 90.500; 90.510; 90.520; 90.530;

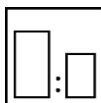
### Surface preparation



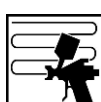
Surface preparation depends on the binder used. Read technical data sheet for UniMix Binders.

All surfaces need to be thoroughly cleaned, dried and degreased with appropriate anti-silicone cleaner.

### Mixing ratio

	Add <b>10 - 30%</b> of additive to the topcoat (before adding hardener). Always <b>mix well</b> before use.	
	<b>Mixing ratio for Unimix topcoat (90.500/90.600/90.700)</b>	
	<b><u>By volume</u></b>	
	Mixed paint with textured additive	3
	9230/9250/9270 2K Hardener	1
	Thinner 7050	Add thinner accordingly to adjust the viscosity.
	<b>Mixing ratio for Unimix DTM (90.300)</b>	
	<b><u>By volume</u></b>	
	Mixed paint with textured additive	4
	9230/9250/9270 2K Hardener	1
Thinner 7050	Add thinner accordingly to adjust the viscosity.	
<b>Mixing ratio for Unimix DTM (90.320, 90.330)</b>		
<b><u>By volume</u></b>		
Mixed paint with textured additive	5	
9230/9250/9270 2K Hardener	1	
Thinner 7050	Add thinner accordingly to adjust the viscosity.	

### Application

	<b>Binder type:</b>	<u><b>90.500/90.600/90.700</b></u>	<u><b>90.300/90.320/90.330</b></u>
	<b>Spray gun setup:</b>	1,3 mm /1,6 - 1,8 bar	1,3 mm /1,8 bar
		<u>Remove filter</u>	<u>Remove filter</u>
		HVLP 1,8 - 2 bar	HVLP 2 bar
Apply in even layers. The application can influence the final structure of the coating.			

### Health and safety

For Health, Safety and Environmental instructions please refer to relevant Safety Data Sheets and labels on the cans. Storage conditions should also be considered.

Article no.	Description	Volume	Packaging
90.665	UniMix Coarse Texture Additive	1 L	12

### Additional information

**FOR PROFESSIONAL USE ONLY!**

Always read the instructions.

**IMPORTANT:** This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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