# **Technical Data Sheet**



## 8080 Sprayplast, 2K Polyester Sprayable Filler

Ver.: 2020-1

## Description

2K Polyester spray filler to easily level irregularities on larger surfaces (example: dents from hail).

## **Features & Benefits**

- high filling power
- easy to apply, excellent flow
- quick drying
- to be applied over bare metal, glass reinforced parts or original paints with some limitations (we recommend adhesion test before applying)
- supplied with liquid hardener 50 g

## **Substrate preparation**

The surface has to be sanded before the application and clean, dry and degreased.

The product should only be applied over:

- scuffed and degreased bare steel (not for use over Zinc, Aluminium or plastic subtrates)
- flattened glass fibre, polyester putties

Caution: Do not apply the putty directly on the paint primer, wash primer, epoxy primer, galvanized steel, aluminium, acrylic, and nitrocellulose products.

## Application data

>+	

### Mixing ratio

8080 Sprayplast 100

Enclosed Hardener 2 – 3,5 %



#### Spray gun set /air inlet

Gravity feed 2 - 2.5 mm 1.5 - 2.0 bar

Suction feed Verify manufacturer's info

**Application (**Stir the product

before use)



Number of coats 1 – 3 coats

Flash off 5-10 min

Layer thickness 100 – 300 micron

Application temperature minimum 10 °C/50 °F

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Page 1

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## 8080 Sprayplast, 2K Polyester Sprayable Filler

Ver.: 2020-1

#### **Drying**



at 20 °C/68 °F

4 - 5 h

at 60 °C/140 °F

30 min

Flash-off /until matt

10 - 15 min

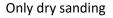
Pot life (at 20 °C/68

 $20 - 30 \min$ 

°F)



## Sanding



P180 - P320

Prod. Nr.	Description	Volume	Packaging Box
8080-1,5	Grey	1,5 kg	6

## VOC

VOC 2004/42/IIB (b) (250) <250

## **Shelf life**

Minimim 12 months from the production date under normal storage conditions and unopened can.

### **Additional Information**

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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Page 2