

7300 M30 Superfast 2K Primer High Build Primer Filler Spray

Ver.: 2020-3

Description

Top-quality ultra-fast 2K acrylic primer-filler suitable for fast repair process. The filler is sandable in 15 minutes from application at room temperature. With easy application it delivers smooth surface finish.

Features & Benefits

- fast drying at ambient temperatures: 15 min/20 °C(68 °F)
- fast drying at elevated temperatures or IR: 5 min at 60 °C(140 °F)/IR
- usable at least 30 days from activation
- sanding possible right after drying (in case of baking wait until cool)
- adhesion on Zinc-platted and Aluminium substrates
- easy to sand - saves time, effort and sanding paper
- no clogging of sanding paper
- smooth surface

Substrate preparation

Clean, dry, and degrease the surface with a suitable anti-silicone cleaner. Before application of the primer filler on bare steel/metal, sand the surface. Bare Steel should be lightly abraded and completely rust free before application.

It is recommended to use appropriate primer (epoxy, etch, etc.) to optimize adhesion and corrosion protection on steel, aluminium and galvanized steel surfaces.

New parts/panels sand with grit P360/dry or P800/wet.

Old coatings sand with grit P280 - P320/dry or P800/wet.

GRP or Fiberglass sand with grit P320/dry.

Polyester Fillers sand with grit P320/dry.

Zn and Alu: Scuffing pad + matting paste

Before applying water-based basecoat clean with an appropriate waterbased antsilicone cleaner as also suggested by the producer of water basecoat.

Used material

Primer: solvent based acrylic resin primer

Hardener: isocyanate

Application data

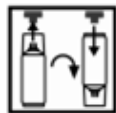
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Activation of the 2K aerosol can



Before activating, shake aerosol for 2 minutes vigorously until the mixing balls move freely.



Take button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.

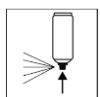


After activating, shake aerosol again vigorously for 2 minutes.

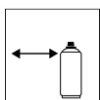
Application



Number of coats	2 – 3 (cross-coats)
Flash-off	2 – 3 minutes or until matt
Dry film thickness	50 – 100 microns
Application temp.	15 – 30 °C / 59 – 86 °F



After spraying, turn the can upside down and spray until the valve is clean. If the can is not empty it is suggested to clean the nozzle with paper and solvent.



Spraying distance 15 – 25 cm



Drying time at thickness 50 – 100 µm

Sandable (20 °C/68 °F)	15 min
Sandable (60 °C/140 °F)	5 min
Infrared shortwave	5 min

The product should be recoated within 48 hours.



Potlife (20 °C/68 °F) At least 30 days (20 -23°C; 40 - 50 % RH) / (68 – 73,4 °F; 40 – 50 % RH)
The processing time depends on the ambient temperature.
Higher temperatures reduce the pot life.



Sanding paper P400 – P500

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Prod. Nr.	Description	Volume	Packaging Box
7300	Light grey	400 ml	6

VOC

2004/42/IIB(c) (540) <540

Safety



Wear personal protection equipment. (respiratory mask/gloves/goggles).

For more information, see safety data sheet.

Additional information

When using this product in higher thickness in certain conditions depending on the surface preparation, surface type and drying procedure, a slight drop in gloss of clear coat might appear after a certain period of time. Therefore, it is recommended that the product is mainly used for spot repair.

Testing of the material

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test ...) has to be done at least 15 days after the application.

Shelf life

Min. 12 months from the production date under normal storage conditions and unopened can.

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work, so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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