

# 7035 4Plastic

**silco**<sup>®</sup>

Adhesion additive for 2K primer fillers

Adhesion additive for 2K primer fillers on plastic substrates.

- / Excellent adhesion on various plastic substrates (PP-EPDM, PP, ABS, PE)
- / Primer filler can be applied as wet-on-wet or as sandable filler
- / Additive does not effect the features of the primer filler (sagging, sandability, papper clogging, adhesion of bascoat and clear coat)
- / Smooth surface



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## Mixing ratios

### 9900 M9 Surfacer - standard application

Primer	Hardener	7035 4Plastic	Thinner
5 (vol.)	1 (vol.)	10 %	7050 (10–15%) to adjust viscosity

### 9900 M9 Surfacer - fast application

Primer	Hardener	7035 4Plastic	Thinner
3 (vol.)	1 (vol.)	10 %	7050 (10–15%) to adjust viscosity

### 7080 M8 Acryfill

Primer	Hardener	7035 4Plastic	Thinner
4 (vol.)	1 (vol.)	10 %	7050 (0–10%) to adjust viscosity

### 7120 M12 SFR Superfast

Primer	Hardener	7035 4Plastic	Thinner
5 (vol.)	1 (vol.)	10 %	7050 (0–10%) to adjust viscosity

## How to use?

In case of coating plastics: Before application, reheat the object to be painted for 60 minutes at 60°C/140°F. Degrease the surface with Silco antisilicone degreaser. Sand/matt with matting paste. Clean again with Silco antisilicone degreaser. Allow parts to dry completely. ATTENTION: Sanded material must be removed completely! After this preparation we recommend doing a wetting test with water. If the water rolls off quickly repeat the pre-treatment. Additionally, use of Antistatic Degreasing Wipe (art.no. 2215) is recommended. Due to the most different kinds of plastic and compounds on the market we recommend pre-testing the product on original plastic parts (application and adhesion).

For further and updated information please refer to the TDS published on [www.silco.si](http://www.silco.si).

## Product info

Additive for adhesion of 2K Primer Fillers on plastic substrates.

## Packaging

Prod. Nr.	Content	Color
7035-0,5	500 ml	Transparent