

Description

Universal lightweight polyester putty with low specific weight enables to fill irregularities and dents with significantly less product (by weight) in comparison to conventional putties.

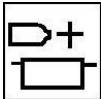



Features & Benefits

- excellent adhesion to galvanized and electrozinc-coated metals, aluminium and steel surfaces,
- very easy to spread,
- non-porous, smooth surface,
- excellent sanding, beginning with P120,
- specific weight 1.27 kg/L (conventional putties ≈ 2 kg/L);

Substrate preparation

Surfaces to be treated must be clean, dry, rust-free and grease-free. Optimal adhesion can be achieved on well abraded surface. For aluminium and galvanized steel, use matting pad+matting paste to improve adhesion.

Application data

	Mixing ratio	<table border="0"> <tr> <td>6080 Multi-light</td> <td>100 (by weight)</td> </tr> <tr> <td>6065 Putty hardener</td> <td>2 - 3 % (do not overdose)</td> </tr> </table>	6080 Multi-light	100 (by weight)	6065 Putty hardener	2 - 3 % (do not overdose)
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6065 Putty hardener	2 - 3 % (do not overdose)					
<p>Mix the putty and hardener thoroughly until the colour is even. Do not overdose! Excessive quantity of hardener can cause colour change on the topcoat.</p>						
	Application	<table border="0"> <tr> <td>Usage temperature</td> <td>min 10 °C/50 °F</td> </tr> </table>	Usage temperature	min 10 °C/50 °F		
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	Drying	<table border="0"> <tr> <td>at 20 °C/68 °F</td> <td>15 - 20 min</td> </tr> <tr> <td>Pot life at 20 °C/68 °F</td> <td>3 – 4 min</td> </tr> </table>	at 20 °C/68 °F	15 - 20 min	Pot life at 20 °C/68 °F	3 – 4 min
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<p>It is not recommended to use IR or any other high temperature drying equipment if the temperature control is not possible, while the maximum temperature for drying of the putty is 45°C/113°F.</p>						
	Sanding	<table border="0"> <tr> <td>Only dry sanding</td> <td>P120 - 240</td> </tr> </table>	Only dry sanding	P120 - 240		
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Complementary products

6065 Putty hardener

Prod. Nr.	Description	Volume	Packaging Box
6080-1,5	Beige	1.5 L	8
6080-1	Beige	1 L	6

The hardener is included in the packaging.

VOC

VOC 2004/42/IIB(c) (250) <250

Shelf life

Min. 12 months from the production date under normal storage conditions and unopened can.

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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