# **Technical Data Sheet**



# 6075 Fade-Thinner, Fade-Out Thinner Spray

Ver.: 2021-4

# Description

Specially formulated thinner/blender is used to dissolve the overspray and to fade out any edges created during spot repairs or blending, to make fading and blending of clearcoats and topcoats easy.

## Features & Benefits

- no more dry, patchy edges or visible repairs
- can be used with topcoats and clearcoats
- Minimal or no polishing required, increasing productivity
- Aids in achieving an invisible blend

### Substrate preparation

1) Ensure that the panels involved are thoroughly cleaned.

- 2) Sand the repair area with no coarser than P800 (wet) and P400 (dry) paper.
- 3) Prepare the surrounding area (the area to be blended)
- 4) Thoroughly clean and tack the area to be refinished, ready for painting.
- 5) When carrying out a large blend e.g. wing into a door, it is often easier to temporarily mask off the panel to be blended.

6) Paint the repair in the usual way.

7) Remove the temporary masking, and using an arcing motion with the spraygun extend the repair into the blending area, arcing the gun away from the panel to leave a fine, dry overspray edge.

# Application

The product is supplied ready for use. Shake the can before use.

#### CLEARCOATS

1) After normal application, the gun is arced away from the panel in the blend area leaving a fine, dry overspray edge.

2) Apply the 6075 Fade-Thinner spray to the clearcoat edge, in light coats to melt the overspray edge. <u>DO NOT apply heavy coats.</u>

3) Allow the paint film to thoroughly cure.



4) If needed, lightly polish the blend area with polishing compound, taking care not to polish through the blend.

#### TOPCOATS

1) After normal application, the gun is moved away from the panel in the blend area leaving a fine, dry overspray edge

2) Apply a coat of clearcoat over the colour edge. After normal application, the gun is arced away from the panel in the blend area, leaving a fine, dry overspray edge.

3) Apply the 6075 Fade-Thinner to the clearcoat edge, in light coats to melt the overspray edge.

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DO NOT apply heavy coats.

4) Allow the paint film to thoroughly cure.

5) Lightly polish the blend area with polishing compound.

# Important

Do not apply heavy coats of Fade-Thinner as it will result in runners of clearcoat/topcoat.

| Prod. Nr. | Description | Volume | Packaging Box |
|-----------|-------------|--------|---------------|
| 6075-0,5  | Transparent | 500 ml | 12            |
| VOC       |             |        |               |

### VOC

This product falls outside of the scope of EU Directive 2004/42 and therefore does not have a VOC product category classification. This products can be used by professional motor vehicle repairers.

# Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

# Additional Information

### FOR PROFESSIONAL USE ONLY!

Always read the instructions.

**IMPORTANT:** This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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