## **Technical Data Sheet**



# 6040 B4 Flexplast, Flexible Putty

Ver.: 2021-4

## **Description**

Special polyester putty, very flexible, designed to repair any kinds of plastic.

#### **Features & Benefits**

- Strong adhesion on all kinds of plastic without special primer
- Easy spreading
- Good flexibility

#### **Substrate preparation**

Surfaces to be treated must be clean, dry, rust-free and grease-free.

## **Application data**

#### Mixing ratio



6040 B4 Flexplast 100

6065 Putty hardener 2 – 3 % by weight (do not overdose)

Mix the putty and hardener thoroughly until the colour is even.

Do not overdose! Excessive quantity of hardener can cause colour change on the topcoat.



#### **Application**

Usage temperature min 10 °C/50 °F



#### **Drying**

at 20 °C/68 °F 20 - 30 minPot life at 20 °C/68 °F 4 - 5 min



#### Sanding

Only dry sanding

First sanding: P120 – 240

## **Complementary products**

6065 Putty hardener

Prod. Nr.	Description	Volume	Packaging Box
6040-0,5	Anthracite	0,5 kg	12
The hardener is included in the packaging.			

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#### VOC

VOC 2004/42/IIB(b) (250) <120

#### **Shelf life**

Min. 12 months from the production date under normal storage conditions and unopened can.

#### **Additional Information**

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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