# **Technical Data Sheet**



## 5082 Adhesion Primer – black adhesion primer

Ver.: 2020-1

### Description

Primer that promotes the adhesion of the Silco PU windscreen adhesives and sealants to glass, gives added protection by creating a total barrier against UV and is ideal as a base layer on windshields, for the first assembly and repairs in the automotive industry.

### **Features & Benefits**

- corrosion protection

## **Substrate preparation**

Surfaces to be treated must be clean, dry and grease-free.

### **Application data**



### Mixing ratio

The product is ready to use!

Shake the bottle before use until the ball is moving at least 30 seconds!

### **Application**

Apply the primer with the application brush (Prod. Nr. 5701) in the temperature range between 5 °C/41 °F and 25 °C/77 °F. Please pay attention to a uniform and light pressure in order to get a homogeneous film.

#### **Drying time**



Drying time at 20 °C/68 °F:

10 – 15 min

Sealant application:

15-60 min after primer application

| Prod. Nr. | Description | Volume | Packaging Box |
|-----------|-------------|--------|---------------|
| 5082-0,03 | black       | 30 ml  | 2             |
| 5082-0,25 | black       | 250 ml | 1             |

## **Shelf life**

Min 12 months from the production date under normal storage conditions at temperature between 5 °C/41 °F and 25 °C/77 °F and unopened cartridge.

| SILCO d.o.o., Šentrupert 5a, 3303 Gomilsko, Slovenija        |        |
|--|--------|
| Tel.: +386 (0)3 703 31 80 / Fax.: +386 (0)3 703 31 88        | Page 1 |
| F-mail: info@silco-automotive.com / www.silco-automotive.com | I      |

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Max 24 h after opening.

### **Additional Information**

#### FOR PROFESSIONAL USE ONLY!

Always read the instructions.

**IMPORTANT:** This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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