Technical Data Sheet



4110 Etch-Prime, 1K Etch Primer Spray

Ver.: 2020-1

Description

1K aerosol self etch primer delivers even application, good fill, excellent corrosion protection and fast drying time.

Features & Benefits

- perfect adhesion to steel, zinc and aluminium surfaces
- to be used as a welding primer, rust protection primer
- for sand-through areas, spot repair and parts refinishing
- easy sanding
- temperature resistant up to 130 °C/266 °F (up to 200 °C/392 °F for short period)

Substrate preparation

Clean, dry, and degrease the surface.

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Mixing ratio

The product is ready to use!

Application

Shake can thoroughly until the mixing balls move freely (3 min).

Number of coats

2 – 3 coats

Spraying distance

25 – 30 cm

Flash-off

3 – 5 min

Dry film thickness

20 - 30 micron

After spraying turn the can upside down and spray until the valve is clean. It is strongly recommended that ready to use product is applied at a temperature

higher than 15 °C/59 °F.



Drying

Dust dry (20 °C/68 °F) 5 - 10 minTouch dry (20 °C/68 °F) 20 - 30 min

Recoatable in (20 °C/68 °F) 15 – 20 min (max 24 h)

Prod. Nr.	Description	Volume	Packaging Box
4110	Grey	400 ml	12

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VOC

2004/42/IIB(e)(840)656

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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