Technical Data Sheet



3270 Fiberplast+, Glass Fiber Repair Kit

Ver.: 2020-1

Description

Containing polyester putty, hardener and glass fiber containing fabric. Repairs holes, splits and cracks on plastic elements, glass fiber containing substrates as well as on the coroded metal substrates.

Features & Benefits

- perfect adhesion to most surfaces
- sandable after 20 minutes (at 20 °C/68 °F)
- can be covered by the majority of primers and paint systems
- non-porous, non-sagging

- excellent sanding, begin with P80 if applied in higher thickness and P120 if applied thickness is lower

Substrate preparation

Surfaces to be treated must be clean, dry, rust-free and grease-free. Optimal adhesion can be achieved on well abraded surface.

Application data

	Mixing ratio			
	3270 Fiberplast+	100 %		
	6065 Putty hardener	3 % (by weight; do not under or overdose)		
	Mix the putty and hardener thoroughly until the colour is even.			
	Do not overdose! Excessive quantity of hardener can cause colour change on the topcoat.			
	Application			
	Usage temperature	min +5 °C/41 °F		
	Drying			
	at 20 °C/68 °F	Approx. 20 min		
	Pot life at 20 °C/68 °F	5-7 min		
	Sanding			
e	Only dry sanding	P80 - 240		
Complementary products				

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ilco

AUTOMOTIVE

6065 Putty hardener						
Prod. Nr.	Description	Volume	Packaging Box			
3270	beige	0,8 kg	8			
VOC						
VOC 2004/42/IIB(c) (250) <250						
Shelf life						
Min. 6 months from the production date under normal storage conditions and unopened can.						
Additional Information						
FOR PROFESSIONAL USE ONLY!						
Always read the instructions.						
IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.						
Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.						
Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the						

user must check if this is the latest version.

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