

### Description

Specially formulated two-part adhesive on epoxy basis for use on metals, fiberglass and some plastics.

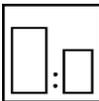
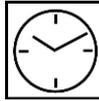
### Features & Benefits

- it can be used to repair broken parts, fill holes and cracks and build up surfaces
- applying possible on to various metals (bare or galvanized steel, iron cast, Al, Cu, brass), wood, plastics, glass, ceramics
- resistant from -40 °C/-40 °F up to 120 °C/248 °F
- when fully cured, it can be painted, drilled or cut
- density: 1,3 g/ml
- tensile strength: 14-18 N/mm<sup>2</sup>
- dry substance content 100 %

### Substrate preparation

Surfaces to be treated must be clean, dry and grease-free. Where possible, carry out abrading to remove paint from the surface and to increase strength and hold of the adhesive.

### Application data

	<p><b>Mixing ratio</b></p> <p>Use mixing tips!</p> <table border="0"> <tr> <td>Component A</td> <td style="text-align: right;">1 (parts by vol.)</td> </tr> <tr> <td>Component B</td> <td style="text-align: right;">1 (parts by vol.)</td> </tr> </table>	Component A	1 (parts by vol.)	Component B	1 (parts by vol.)		
Component A	1 (parts by vol.)						
Component B	1 (parts by vol.)						
	<p><b>Application</b></p> <p>Prior application perform the test on a similar material. Once the substances are mixed the immediate application onto the surface is necessary.</p> <p>Layer thickness: minimal 0,1 – 0,2 mm</p>						
	<p><b>Drying time at 20 °C/68 °F</b></p> <table border="0"> <tr> <td>processing time</td> <td style="text-align: right;">4 - 6 min</td> </tr> <tr> <td>minimal fixation</td> <td style="text-align: right;">10 - 12 min</td> </tr> <tr> <td>completely dry/ over paintable</td> <td style="text-align: right;">120 - 180 min</td> </tr> </table>	processing time	4 - 6 min	minimal fixation	10 - 12 min	completely dry/ over paintable	120 - 180 min
processing time	4 - 6 min						
minimal fixation	10 - 12 min						
completely dry/ over paintable	120 - 180 min						

### Complementary products

Mixing tips (Prod. Nr. 4942)

Application Gun (Prod. Nr. 4905)

Prod. Nr.	Color	Volume	Packaging Box
2552	grey	50 ml	2

### Shelf life

Min. 12 months from the production date under normal storage conditions.

### Additional Information

**FOR PROFESSIONAL USE ONLY!**

Always read the instructions.

**IMPORTANT:** This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

All products mentioned in this data sheet are trademarks owned by Silco.