

Description

High viscosity black cyanoacrylate (CA) adhesive for bonding of rubber and plastic parts. Can be applied on plastic, rubber, leather, glass.

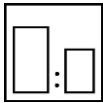
Features & Benefits

- instant adhesion under influence of air humidity
- high-strength bonding
- solvent free

Substrate preparation

Surfaces to be treated must be clean, dry and grease-free.

Application data



Mixing ratio

The product is ready to use!

Application

The product must be applied directly from the packaging immediately.

Max. filling gap 0,15 mm

Covered parts have to be assembled within the first minute of extrusion of the adhesive.



Drying time

Minimal hardness at 20 °C/68 °F 20-40 seconds

Total drying time at 20 °C/68 °F 24 h

To accelerate the curing use: Activator (Prod. Nr. 1643)

Complementary products

Activator (Prod. Nr. 1643)

Prod. Nr.	Description	Volume	Packaging Box
1111	Black	20 g	25

Shelf life

Min. 6-9 months from the production date under normal storage conditions.

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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